CLAIMS

The following is a copy of Applicant's claims that identifies language being added with underlining ("___") and language being deleted with strikethrough ("—_"), as is applicable:

1. (Currently Amended) A method of producing a three-dimensional object, comprising the step of:

disposing at least one layer of a first material onto a first area in an iterative manner using at least one ink-jet printhead, wherein the first material is selected from a build material and a contrast enhancing material;

disposing at least one layer of a second material and the first material onto the first area using at least one ink-jet printhead, wherein the second material is selected from a build material and a contrast enhancing material, wherein the second material being disposed onto a designated area, wherein the first material being disposed onto a second area, wherein the second area and the designated area are different areas of the first area, wherein the first material and the second material are not the same material;

forming the identifiable structure from at least one layer of the second material;

disposing at least one layer of the first material onto the second area and the designated area using at least one ink-jet printhead; and

forming an identifiable structure <u>from the second material</u> within the three-dimensional object, wherein the identifiable structure within the three-dimensional object can be detected using a non-invasive dimensional imaging device.

2-3. (Canceled)

4. (Original) The method of claim 3, further comprising:

forming a plurality of identifiable structures within the three-dimensional object.

- 5. (Currently Amended) The method of claim 1, further comprising:

 -providing a build material and a contrast enhancing material, wherein the three-dimensional object is constructed of the contrast enhancing material, and wherein the identifiable structure is fabricated from the build material.
- 6. (Currently Amended) The method of claim 1, wherein the identifiable structure is fabricated from a <u>the</u> contrast enhancing material.
- 7. (Currently Amended) The method of claim 1, further comprising:

 wherein the identifiable structure is fabricated from a <u>the</u> contrast
 enhancing material and includes at least one air-gap within the identifiable
 structure, wherein the combination of the contrast enhancing material and the
 air-gap define structure selected from a letter, a number, a symbol, an icon, an
 emblem, a logo, a sign, a bar code, a reference mark, a unique shape, a pattern
- 8. (Original) The method of claim 1, wherein the non-invasive dimensional imaging device includes devices selected from X-ray devices, magnetic imaging devices, computerized axial tomography (CAT) scan devices, ultrasound devices, and computerized topography devices.
- 9. (Original) The method of claim 1, wherein the contrast enhancing material is selected from nano-particles, micro-particles, colorants, and combinations thereof.
- 10. (Original) The method of claim 1, wherein the identifiable structure is selected from a letter, a number, a symbol, an icon, an emblem, a logo, a sign, a bar code, a reference mark, a unique shape, a pattern and combinations thereof.

11-25. (Canceled)

and combinations thereof.